

**Alignment report**  
 Laser alignment system AVV-701  
 No. 0701170120



Company	HST Engg & Services
Site	Workshop
Speed	1200rpm
Number	Vert Motor no.002
Remark	Laser alignment check by Avv701
Filename	HST/Workshop/MPu002/VertMachine (0310_232222 - Alignment - Vertical)
Date:	10.03.2011 23:22:22
Unit:	mm
S Unit:	No. 0701180168
M Unit:	No. 0701180169
Program:	Vertical

S-M		320 mm
S-center		165 mm
S-flange		515 mm
S-bolts		8
S-diameter		260 mm
3-9 offset:	±	0.1 mm
3-9 angular:	±	0.04 1/100 mm
6-12 offset:	±	0.16 mm
6-12 angular:	±	0.08 1/100 mm

