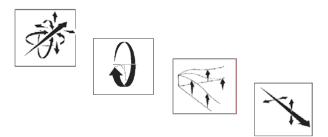




# AVV-701Pro

# The Professional alignment system that quickly and accurately measures to align at higher level

- Coupling shaft alignment
- Bore & engine pockets alignment
- Spindle alignment
- Cardan shaft
- Flatness measurement
- Straightness measurement





## Advantages at glance

- © Complete hardware, software and various brackets option to meet application and budget requirement
- © Simple and quick setup from benefits of direct single plane 2-axis detector reduce set-up time & measuring process
- ☺ User defined fix/reference points for bore & flatness
- © Up to 1600 flatness points in single flatness work piece, i.e. no more complication in joining of data file.
- ☺ Tolerance setting
- True measurement of bores any 3 /4 /8-points by high accurate rotating center bracket
- ☺ Flexible plane sequence on any bore
- © True graphical of actual bore position at every 1° rotation
- © Analysis of bore roundness and measurement reliability

Variety of flatness plane selection, Abs, BestFit & Ref. fixed.

- Result value in all positive (+), all negative (-) or negative & positive (±)
- © PC report for documentation and database management via USB communication
- Customize report detail with company logo
- Over fundamental shaft alignment advantages can be read from std AVV-701 brochure

# AVV701Pro system support and offer application solutions as on:

- Profile of any of the following surface:
- -Machine foundations
- -Crane slewing rings
- -Compressors, pump and turbine half casing
- -Bed plates and flatness tables
- -Any rectangular and circular flanges
- -Gear pedestal
- -Measurement of perpendicularity

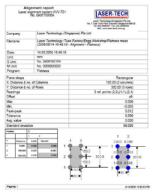
Profile of any of the following bore:

- -Engine pockets
- -Stern-tube
- -Pump bearing housing
- -Small turbine diaphragm





# **AVV-701Pro** from world leading laser measurement system for better machine availability and productivity



					METZIN	& Cons		
Company		Grinthe	Grintech Engineering Ple Ltd					
Ste		Nechining Workshop						
Machine		Small Engine Pooket						
Remark		Laser bore centerline sheck before boring						
Other		Pocket dia, 115mm						
Filename		Grindbulv/Mahan KanTeck DrOnal Engine-Bore dia 115mm (2009/07/13) 1456/14 - Algonest - Half Sircle)						
Date:		13.07 2020 14 56 14						
Unit		mn						
SUNK		No. 0701180156						
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Database Archive and Reports of Measured Values

Sample Flatness & Bore Alignment Reports from ConSpect Software

### Optional Hardware for Application



KRL-25 Rotating Laser (Front and top view)



KLR-20 Long Range Laser (Front & side view)



Bore Rotating Bracket



Straightness Bracket

Distributor

### **TECHNICAL SPECIFICATIONS**

#### System & Display

Housing Environmental Protection Display Size & Type Display Resolution Rechargeable battery Memory Data Storage Format User Interface Output Interface Operating Temperature Power Supply Component Weight Aluminum alloy IP 65 (water spray resistant, shock and dustproof) 61x61mm; Backlite dot matrix LCD 0.01mm, 0.001mm 4x 1.2 Volts 2Mb (expandable to 1GB optional) User defined folder and real-time Alphanumeric direct 17 key Two-way high speed USB 0°C to 55°C Built-in Rechargeable or AC adaptor direct approx.600g

#### Transducers (Std Laser & Sensors)

Measurement Resolution Electronic Inclinometer Detectors Measurement Range Operating Temperature Component Weight

#### KRL-25 Rotating Laser

Beam diameterapprox. 5mLaser Class & WavelengthClass-II safAccuracy< 0.02 mm/</td>Output< 1mW</td>Beam Divergence< 0.2mrad</td>Working Range25m radiusLeveling Range±40mm/mSquareness H /V Beam0.01mm/mOffset Over 360< 20um</td>Cone Resolution<0.02mm/m</td>Fine Adjustment Resolution±5mm/mPower Supply9Volts AlkaHousingAnodized AComponent Weight incl. Base Bracketapprox.2kg

KLR20 Long Range Laser

Beam diameter Laser Class & Wavelength Accuracy Output Beam Divergence Max. Range Laser Adjustment Operating Life Power Supply Housing Component Weight 0.001mm 0.1° resolution 10x10mm PSD max. 10m 0°C to 55°C approx. 255g

approx. 5mm Class-II safe Diode Laser; 635-670nm visible < 0.02 mm/m < 1mW < 0.2mrad 25m radius ±40mm/m 0.01mm/m [2arc sec.] < 20um <0.02mm/m ±5mm/m 50hrs continuous 9Volts Alkaline Anodized Aluminum approx 2kg

approx. 5mm Class-II safe Diode Laser; 635-670nm visible < 0.02 mm/m < 1mW < 0.2mrad25m  $\pm 2^{\circ}$  ( $\pm 35\text{mm/m}$ ) 40hrs continuous 9Volts Alkaline Anodized Aluminum approx. 600grams